

Date:	Mileage:			
	Cylinder			
Intake (0.13-0.18mm)	1	2	3	4
Left – before				
after				
Right – before				
after				
Exhaust (0.18-0.23mm)	1	2	3	4
Left – before				
after				
Right – before				
after				

Notes

Turn crankshaft CCW

Crankshaft nut ~15/16" or 24mm

Check/clean air valves

Adjuster nut torque = 25N-m (18ft-lbs)

Adjuster lock nut = 10mm

Cover bolt torque = 9.8N-m (87in-lbs)

Spark Plug gap = 0.6-0.7mm

Spark Plug torque = 14N-m (10ft-lb)

Spark Plug nut = 18mm thin wall deep well socket